

July-16-13 9:03:09 AM

**Item ID:** D3265-5

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

**Item Name:** Rib

Stop \*NS2\*

**Start Date:** 7/16/13      **Start Qty:** 8.00

**\*8\***

**Cust Item ID:**

**Required Date: 7/30/13      Req'd Qty: 8.00**

\*8\*

**Customer:**

**Reference:**

Approvals: Process Plan: MLJ

Date: 13-07-16 Tooling:

Date:

Run Start \*NR1\*

QC:

**Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_

Date:

Stop \*NR2\*

[illegible]

# Work Order ID 104698

July-16-13 9:03:09 AM

\*104698\*

Page 2

Item ID: D3265-5

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Rib

Stop \*NS2\*

Start Date: 7/16/13 Start Qty: 8.00 \*8\*

Cust Item ID:

Required Date: 7/30/13 Req'd Qty: 8.00 \*8\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
*130*									
QC	Memo	0.00							
Quality Control									

13/7/17  
ME  
13-7-16

# Picklist Print

July-16-13 9:03:17 AM

Work Order ID: 104698

Parent Item: D3265-5

Parent Item Name: Rib

\*104698\*

\*D3265-5\*

Start Date: 7/16/13

Required Date: 7/30/13

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12.07.26 AS PER DWG REV.D DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.065		Purchased	No			100	f	1,318.356	2.2708	19.11579			

**\*M304TS0 750W 065\***

304 SQ Tube .75x.75x.065W

\*\*

CC 13-7-16

## Location

MAT017

123303

125513

WA006

125068

## Loc Qty

1000.204947

0.2049474

1000

318.152

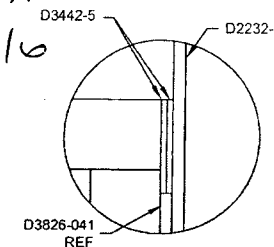
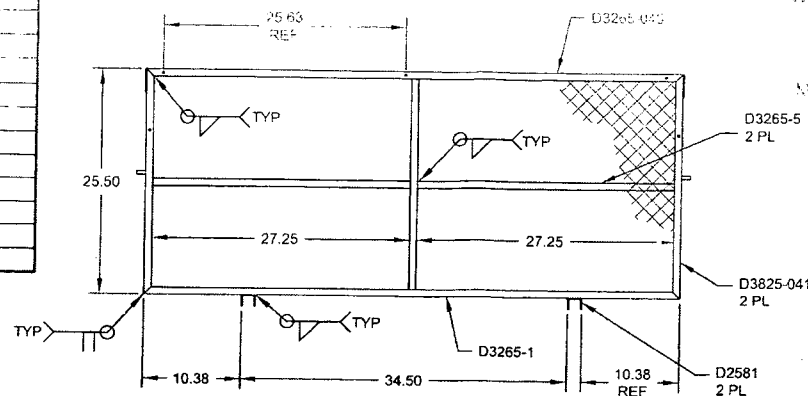
318.152

## Loc Code

4.778

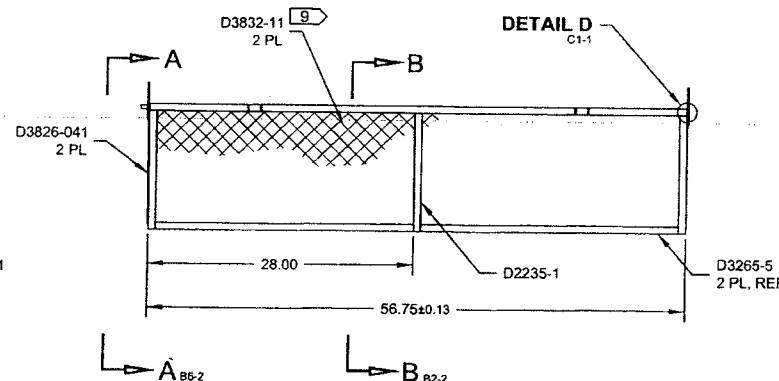
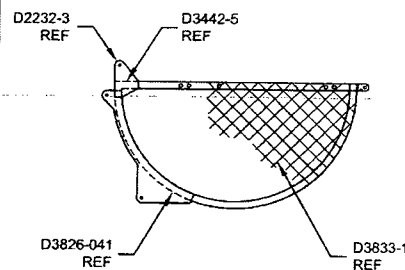
14.336

QTY	PART NUMBER	DESCRIPTION
X	D3265-041	BASKET BASE ASSY
2	D2232-3	HINGE PLATE
1	D2235-1	RIB
2	D2581	MOUNTING BRACKET
1	D3265-1	RIB
1	D3265-043	RIB ASSY
2	D3265-5	RIB
4	D3442-5	SHIM
2	D3825-041	RIB ASSY
2	D3826-041	RIB/GUSSET ASSY
1	D3832-11	MESH (BASE, SM)
2	D3833-1	MESH, BASE END FACE



**DETAIL D**  
C4-1  
(BOTH ENDS)  
SCALE 10X

RELEASED  
2012-08-03



**D3265-041 BASKET BASE ASSEMBLY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) SKIN INSIDE SURFACE OF BASKET WITH D3832-11, TACK WELD EACH END OF STRAND TO FRAME

REV.	DESCRIPTION	BY	DATE
E	CORRECTED 53.25 DIM SHIFTED AT LAST REV (ZNC3-3).	MB	12.07.26
D	REVISED PARTS LIST: QTY(2) D3826-041 REPLACE QTY(4) D3265 & QTY(2) D2235-1; QTY(1) D3265-043 REPLACES QTY(1) D3265-1; QTY(4) D3442-5 WAS QTY(2); REMOVE D3265-3 ADD D3265-7; D3825-041 WAS D3265-3; CREATED D3265-043; ADDED D3832-11 AND D3833-1. REASON: PAR10-50.	MB	12.05.14
C	DRAWING UPDATED TO CURRENT STANDARDS. SHT 4 ADDED. RIB MATERIAL WAS 0.090 THICK. SHT 2 ZONE D5 25.63 DIMENSION WAS 27.63.	AJS	08.08.14
B	INCORPORATED A1. ADD SHIM UNDER HINGES. ADD HOLES FOR SPLIT LID BASKETS.	PH	05.06.08
A	NEW ISSUE	CP	04.02.02
DESIGN	DS		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.07.26		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3265  
SHEET 1 OF 3  
TITLE BASKET BASE ASSEMBLY (350)  
SCALE NTS

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1. The first part of the report is a summary of the work done during the year. It is a brief statement of the results of the work, and is intended to give a general idea of the progress made. It is not a detailed account of the work, but a summary of the main results.

2. The second part of the report is a detailed account of the work done during the year. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made.

3. The third part of the report is a summary of the work done during the year. It is a brief statement of the results of the work, and is intended to give a general idea of the progress made. It is not a detailed account of the work, but a summary of the main results.

4. The fourth part of the report is a detailed account of the work done during the year. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made.

5. The fifth part of the report is a summary of the work done during the year. It is a brief statement of the results of the work, and is intended to give a general idea of the progress made. It is not a detailed account of the work, but a summary of the main results.

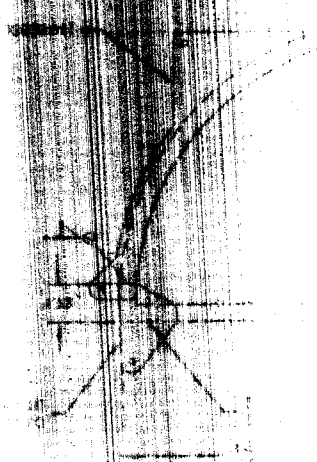
6. The sixth part of the report is a detailed account of the work done during the year. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made.

7. The seventh part of the report is a summary of the work done during the year. It is a brief statement of the results of the work, and is intended to give a general idea of the progress made. It is not a detailed account of the work, but a summary of the main results.

8. The eighth part of the report is a detailed account of the work done during the year. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made.

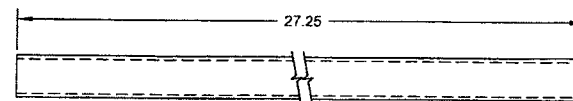
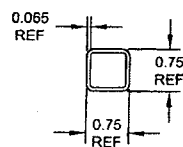
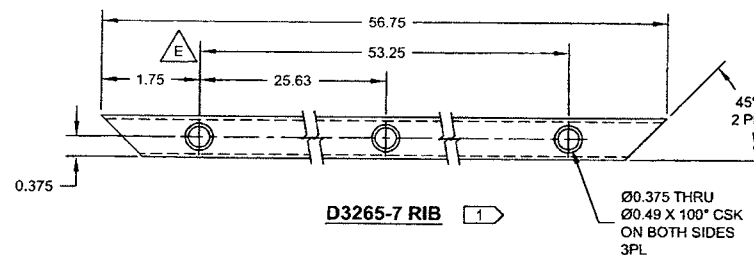
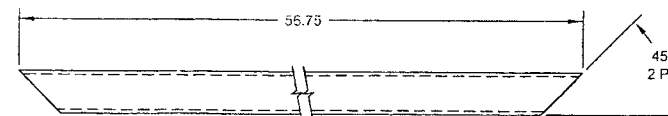
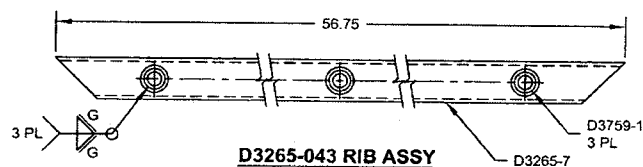
9. The ninth part of the report is a summary of the work done during the year. It is a brief statement of the results of the work, and is intended to give a general idea of the progress made. It is not a detailed account of the work, but a summary of the main results.

10. The tenth part of the report is a detailed account of the work done during the year. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made. It is a full and complete statement of the work, and is intended to give a detailed account of the progress made.



104698

QTY	PART NUMBER	DESCRIPTION
X	D3265-043	RIB ASSY
1	D3265-7	RIB
3	D3759-1	BUSHING



RELEASED  
2012-08-03

NOTES:

- 1) MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING  
PER ASTM A554/A269 MILL FINISH, 0.75 X 0.75 X 0.065 WALL  
REF. DART SPEC M304TS0.750W.065
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. E
CHECKED		D3265	SHEET 3 OF 3
MFG. APPR.		TITLE	SCALE
APPROVED		BASKET BASE ASSEMBLY (350)	NTS
DE APPR.		COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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